

STANDARD OPERATING PROCEDURE

Electrical Impedance Tomography (EIT-kit) Hardware & Array Calibration

SOP Document ID:	SOP-EIT-64-001	Effective Date:	September 2026
Lead Specialist / Author:	Kadeem Manning	Revision:	v1.0 Final
Target Hardware:	EIT-kit Sensing Motherboard & 32/64 Mux Boards	Methodology:	Auto-Calibration Digital Rheostat Optimization

1. Purpose & System Overview

This Standard Operating Procedure establishes the protocol for assembling, calibrating, and operating the EIT-kit Electrical Impedance Tomography sensing system. EIT is a non-invasive imaging technique that maps internal conductivity and permittivity distributions by injecting high-frequency AC currents through surface electrode arrays and measuring resulting boundary voltages. The EIT-kit motherboard integrates an ESP32 microcontroller, AD5930 signal generator, AD8220 instrumentation amplifier, modified Howland voltage-controlled current source (VCCS), and a 20 MHz high-speed ADC converter.

The system supports up to 64 addressable channels across stacked multiplexer boards, operating in either 2-terminal mode (opposing electrode injection/measurement for high frame rates) or 4-terminal mode (adjacent electrode injection/measurement for maximum spatial resolution).

2. Electrode Selection & Contact Impedance Verification

Electrode contact impedance strongly dictates signal-to-noise ratio. The EIT-kit system utilizes either 1/2-inch 440C stainless steel sphere electrodes or standard 3M ECG monitoring pads. Sphere electrodes provide consistent, point-like skin contact without causing mechanical pinching or skin irritation.

- Inspect 3D-printed array geometries for tight mechanical conformality around the subject.
- Inject a 5V peak-to-peak differential sinusoidal AC signal across adjacent electrodes from 1 kHz to 100 kHz.
- Measure signal amplitude ratio ($V_{measured} / V_{injected}$) to verify low contact impedance prior to imaging.

3. Automated Signal Calibration Protocol (Digital Rheostat Sweep)

To eliminate manual oscilloscope tuning, EIT-kit incorporates an automated digital rheostat calibration routine. Both current injection drive and voltage measurement gains are modulated by AD5270 rheostats across 2048 simulation states (1024 current gain states × 1024 voltage gain states).

- Initialize Arduino library constructor: `EIT_setup(array_num, electrode_num, sensing_method, auto_calibration = TRUE)`.
- Sample Period Calibration:** Calibrate sample collection rate over fixed input signal periods.
- Current Gain Optimization:** Evaluate all 32 electrode pairs (44,032 measurements) to identify the maximum current amplitude that preserves a clean sinusoidal waveform without clipping.
- Voltage Gain Optimization:** Perform a second 44,032 measurement sweep to select the highest voltage gain that maximizes ADC dynamic range utilization.
- Phase Reference Calculation:** Calculate current wave phase offset as a reference baseline for complex impedance extraction.

4. Data Acquisition & Image Reconstruction

- Call `take_measurement()` to collect RMS voltage and phase data across array sequences.
- Export raw boundary data via communication port to the mobile visualization API.
- Set approximate subject boundary (circular, rectangular, or elliptical) and execute EIDORS or EIT-kit back-projection algorithms for 2D/3D conductivity map interpolation.

Document Prepared By:	Kadeem Manning, Lead Field Specialist	Signature: Kadeem Manning
-----------------------	---------------------------------------	---------------------------

Technical Reviewer:	Bio-Impedance Operations Lead	Approval Date: September 15, 2026
---------------------	-------------------------------	-----------------------------------